

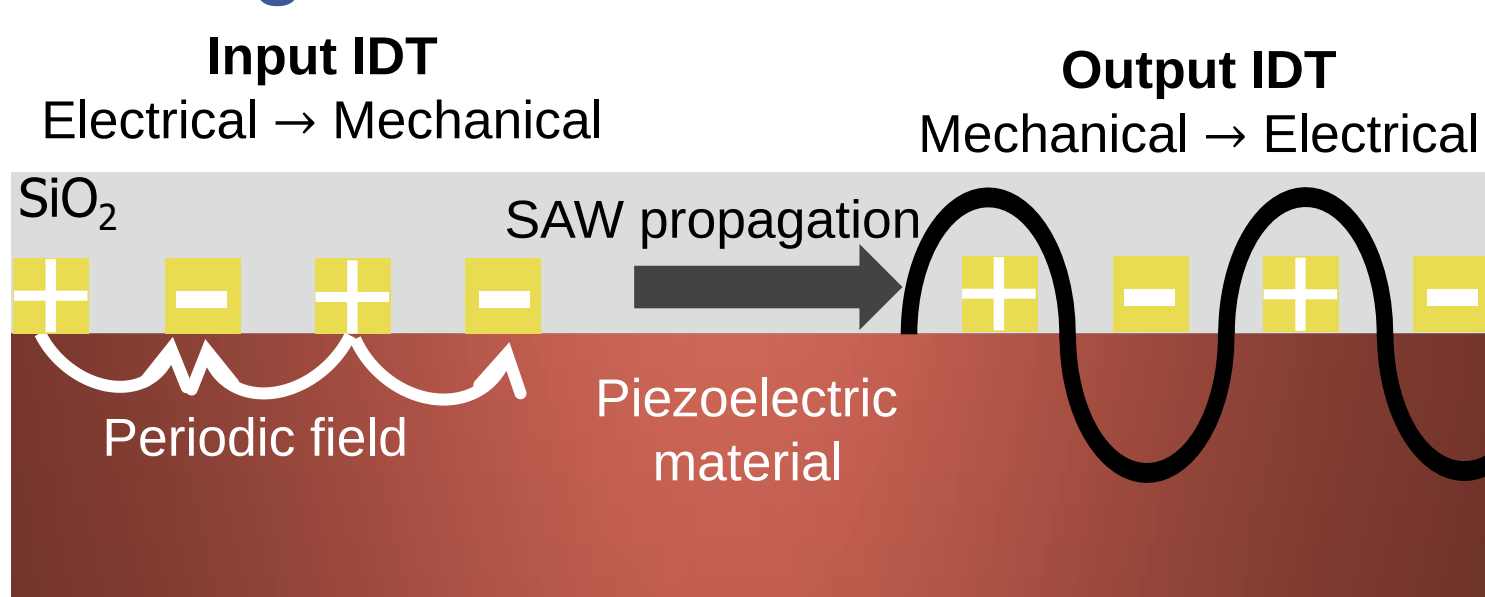
Motivation and Objectives

Surface Acoustic Wave (SAW) sensor

Advantages:

- High bandwidth (MHz)
 - Many application scenarios
 - Miniaturization possible
- High dynamic range (pT - mT)

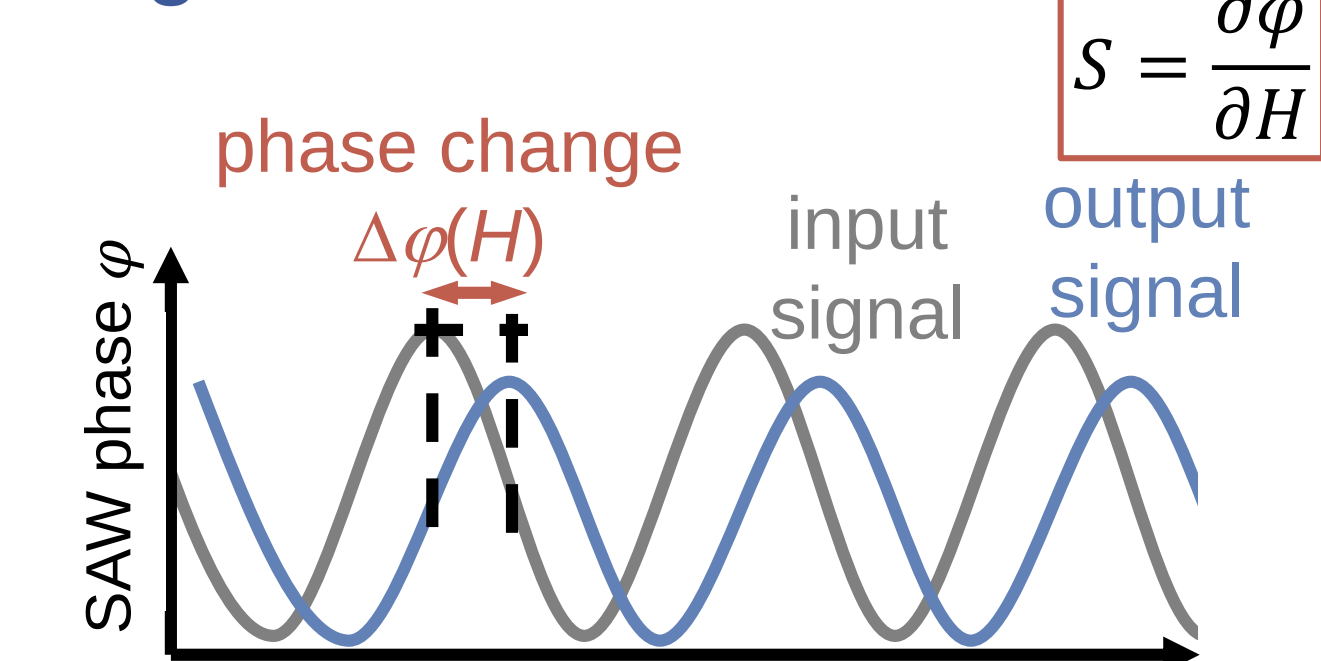
SAW generation



Objectives:

- Fabrication, characterization, modeling
- Investigation of piezoelectric material
- High frequencies
 - Magnetostrictive film developments

Magnetic field detection



Measurement principle is based on the magneto-elastically induced change of Young's modulus of the magnetostrictive layer (ΔE effect)

Thin-film AlScN SAW sensor (ISIT)

- AlScN on 200 mm Si wafers
- CMP smoothed SiO_2
- Single-layer $(\text{Fe}_{90}\text{Co}_{10})_{78}\text{Si}_{12}\text{B}_{10}$
- LOD: 350 pT/Hz^{1/2} at 10 Hz ($f_{\text{SAW}} = 507$ MHz)

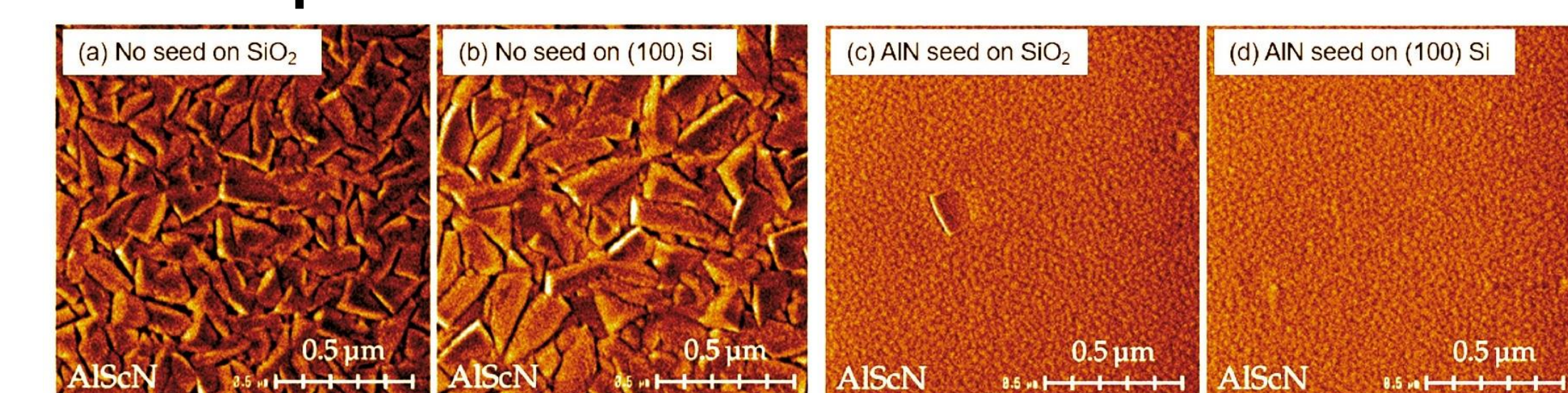
Single crystal SAW sensor (CAU)

- Piezoelectric substrate
- SiO_2 guiding layer (**Love wave**)
- Multi-layer $(\text{Fe}_{90}\text{Co}_{10})_{78}\text{Si}_{12}\text{B}_{10}$
- LOD: 28 pT/Hz^{1/2} at 10 Hz ($f_{\text{SAW}} = 145$ MHz)

Results of the Second Funding Period

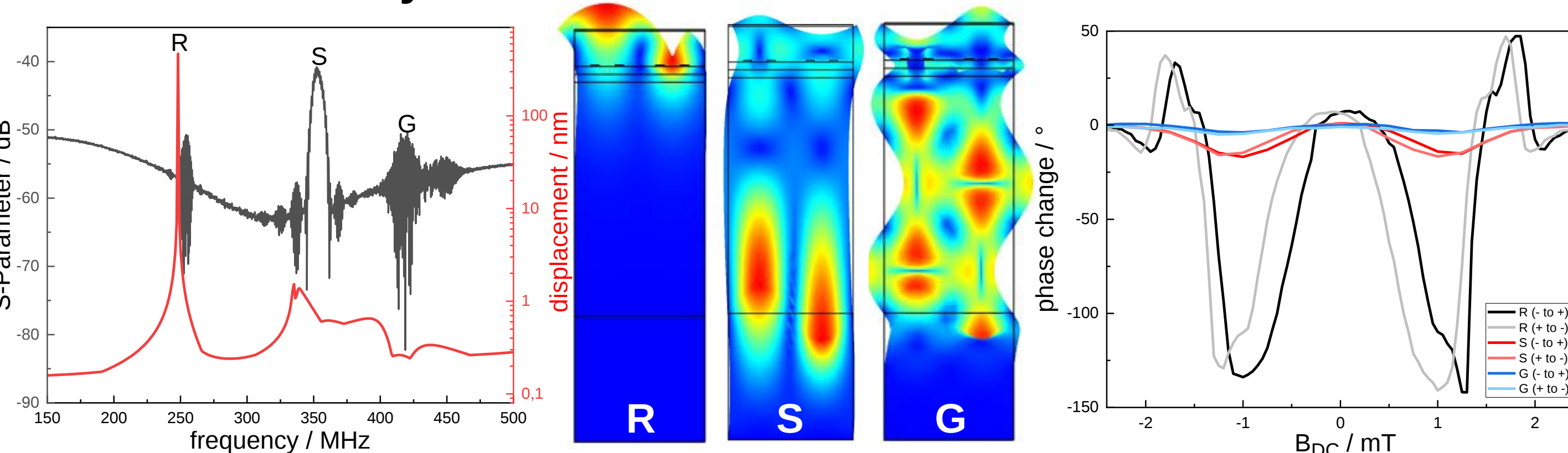
Thin film AlScN SAW sensor (ISIT)

AlScN deposition on Si



AlN seed layer significantly increases the layer growth (c-axis quality, piezo-acoustic coupling) [A9-4]

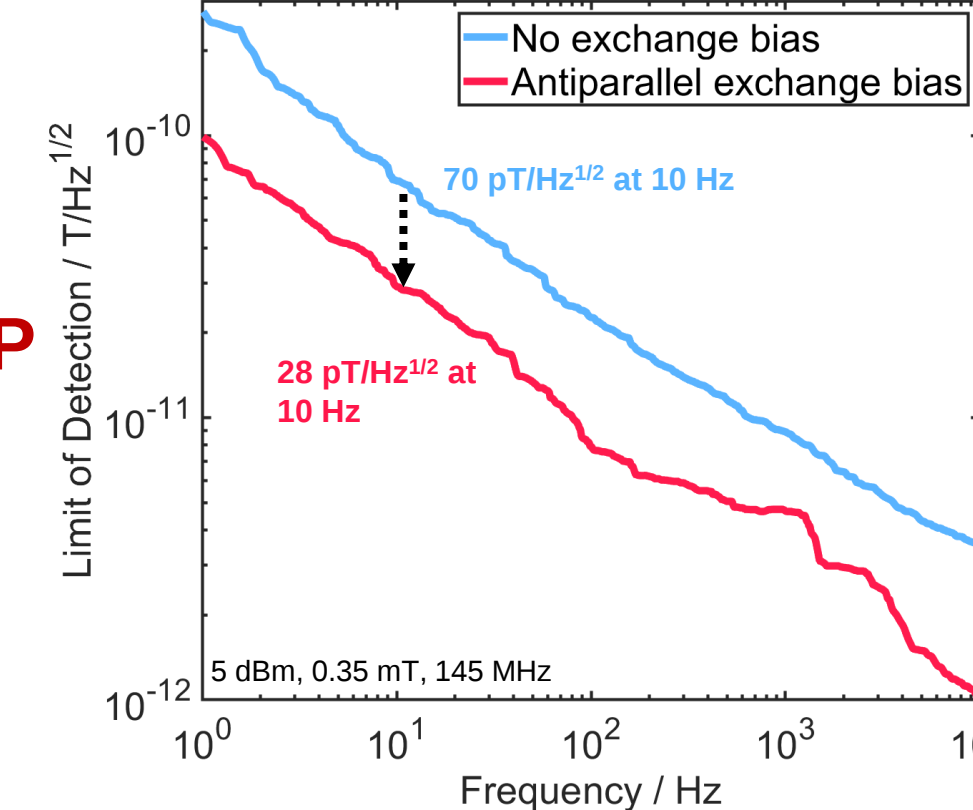
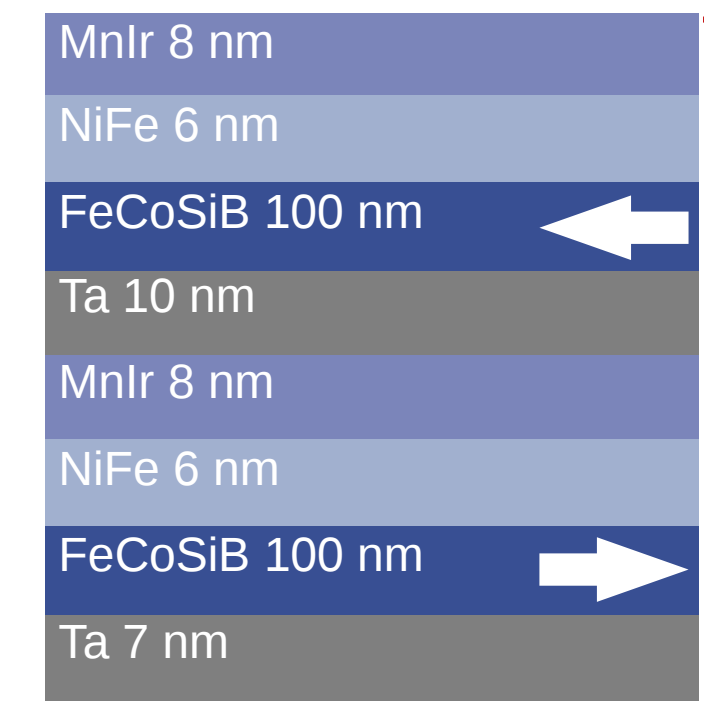
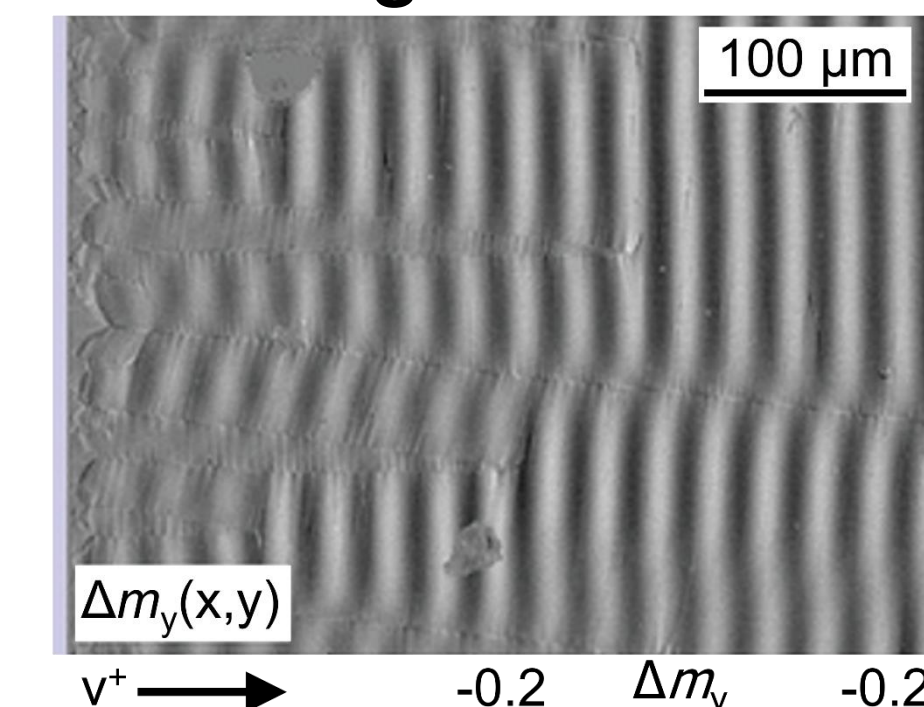
SAW modes in layered SAW structures



The **Rayleigh (R)**, **Sezawa (S)** and other higher order **guided (G)** modes are observed and investigated for magnetic field sensing.

Single crystal SAW sensor (CAU)

Exchange bias



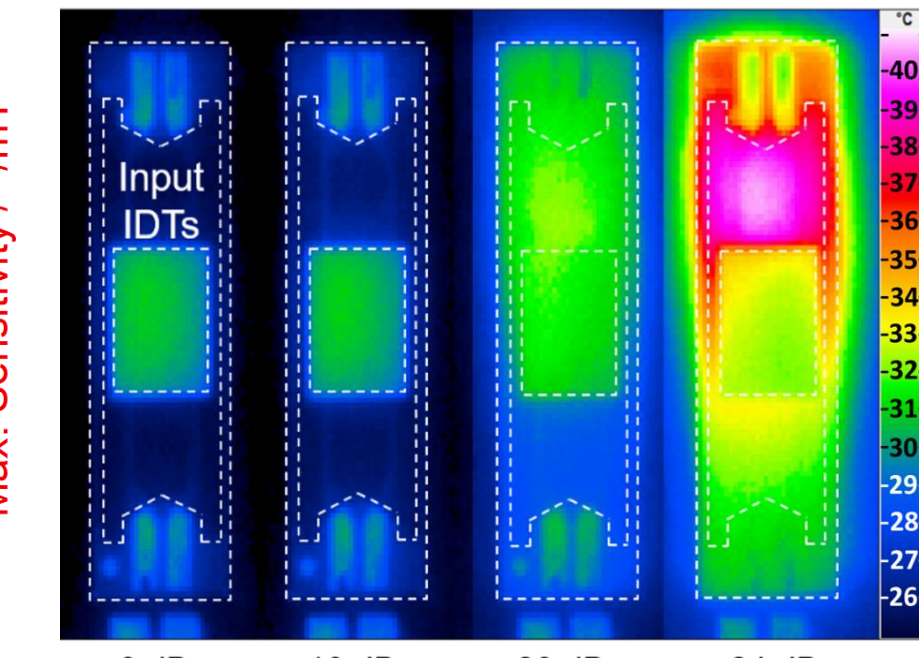
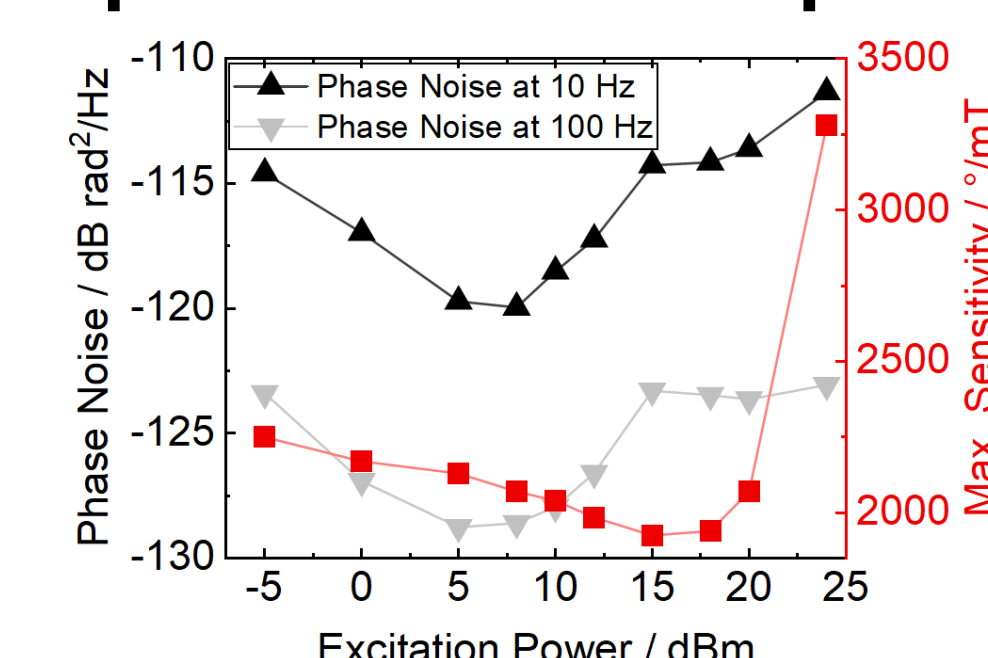
Domain walls

- Wavefront dephasing
- Major noise source

Antiparallel exchange bias → one domain

2.5x LoD improvement [A9-3, A9-7]

Optimal excitation power



Sensitivity and phase noise depend on excitation power

Lowest LoD at 5 dBm [A9-7]

Work Plan for Third Funding Period

Research methods: Clean room fabrication



1000 qm ISIT cleanroom



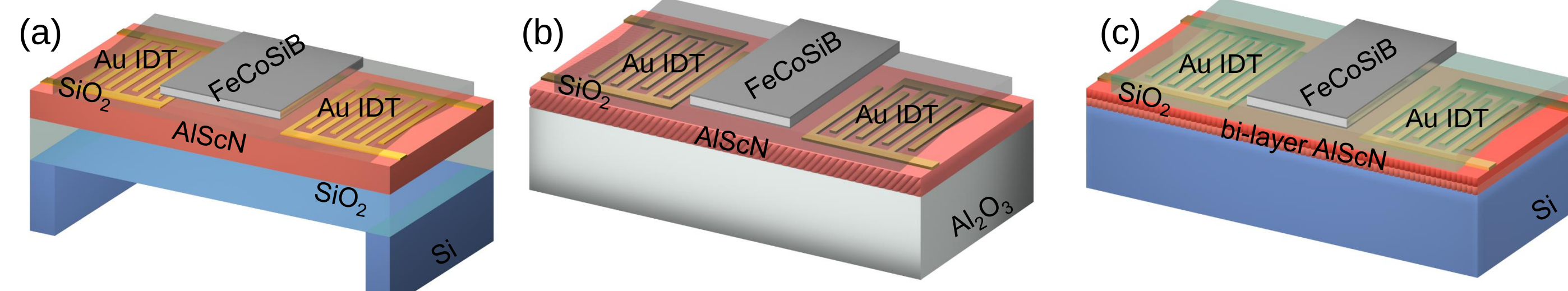
300 qm CAU cleanroom

- SAW fabrication
- Functional characterization
- Structural characterization

WP1 Magnetic multilayer stacks

- Enhance exchange bias stacks for thin film SAW
- Anisotropy alignment for bias-free operation

WP2 Thin-film SAW



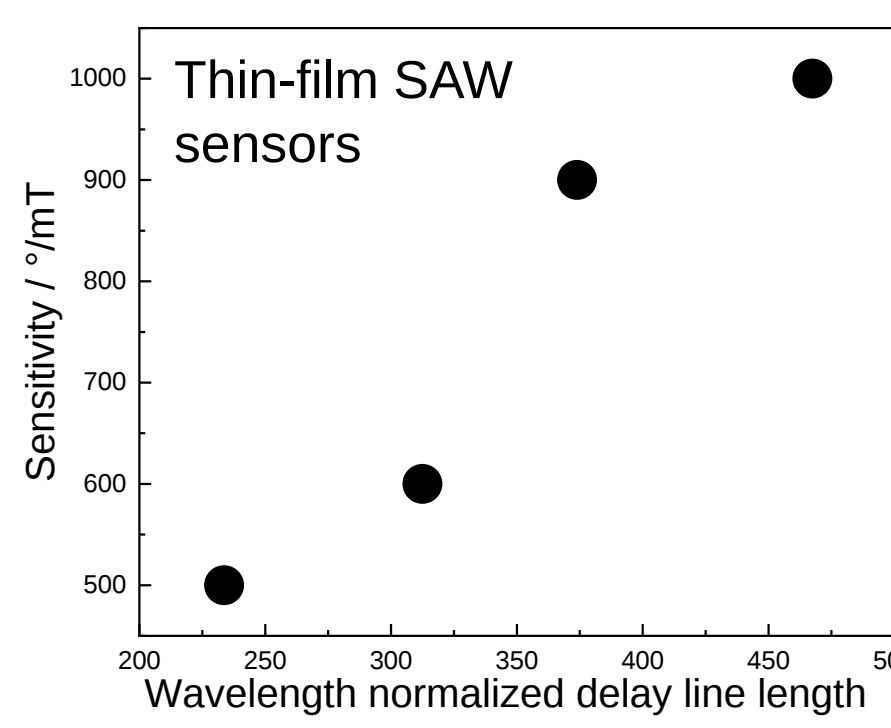
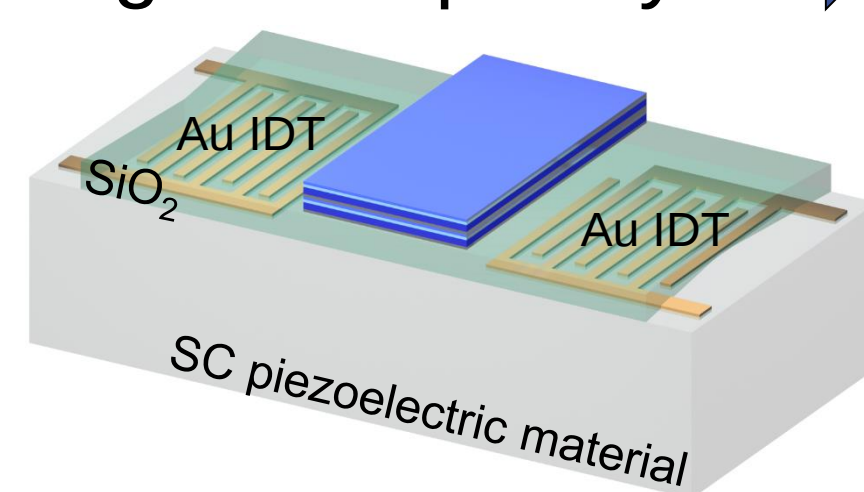
Backside substrate etch

AlScN grown with tilted c-axis on sapphire

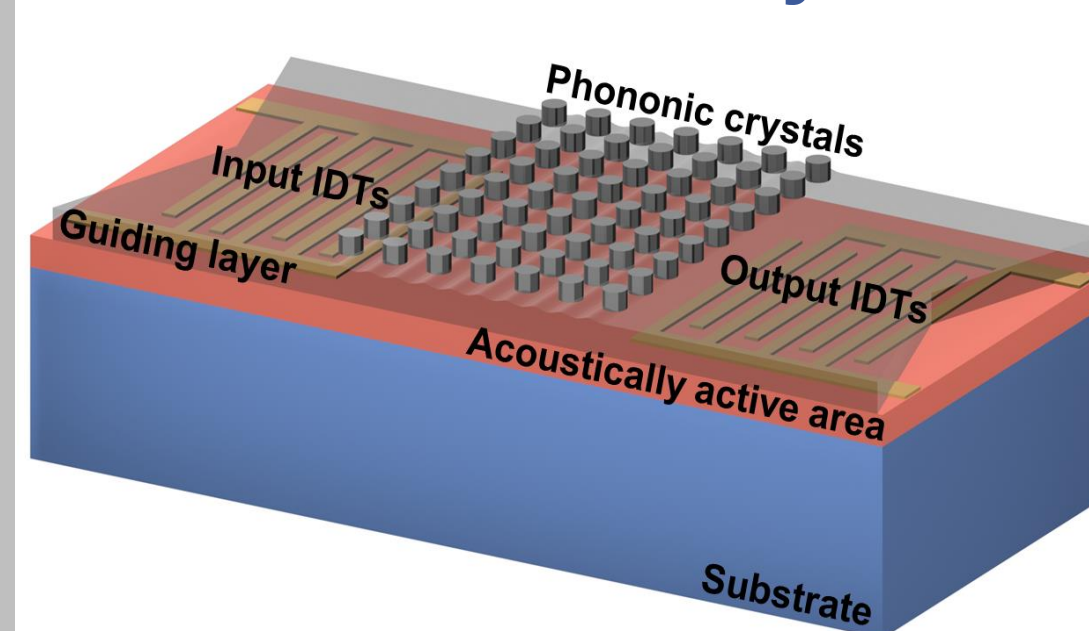
AlScN bi-layer grown on a Si substrate

WP3 Single crystal SAW

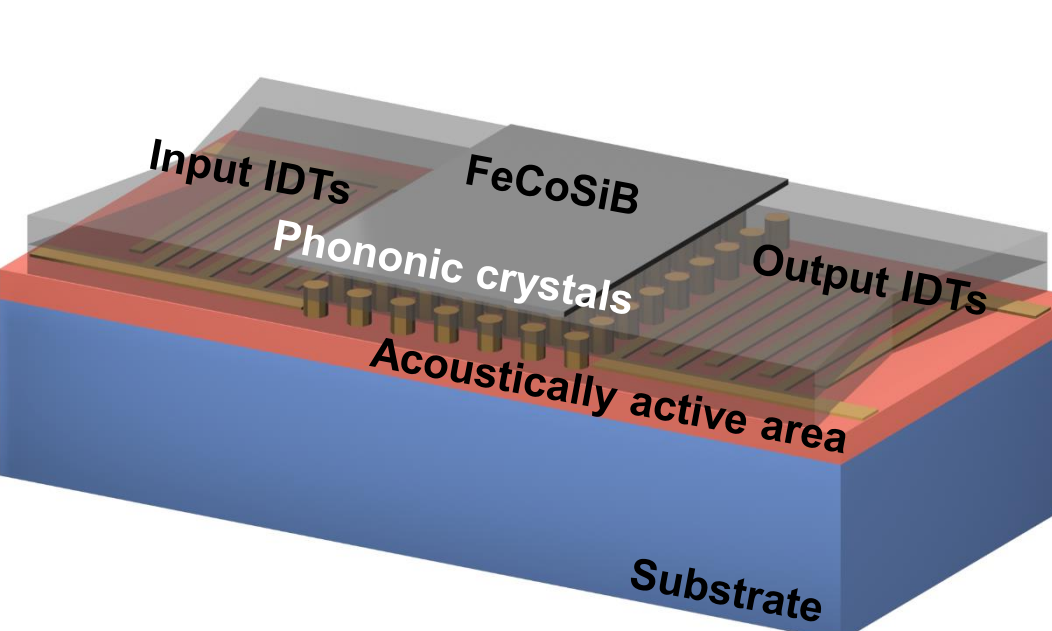
- Research on optimal SAW carrier frequency
- Sensitivity improves at higher frequency
- Noise increases near ferromagnetic resonance?



WP4 Phononic crystals



Different approaches to fabricate phononic crystals

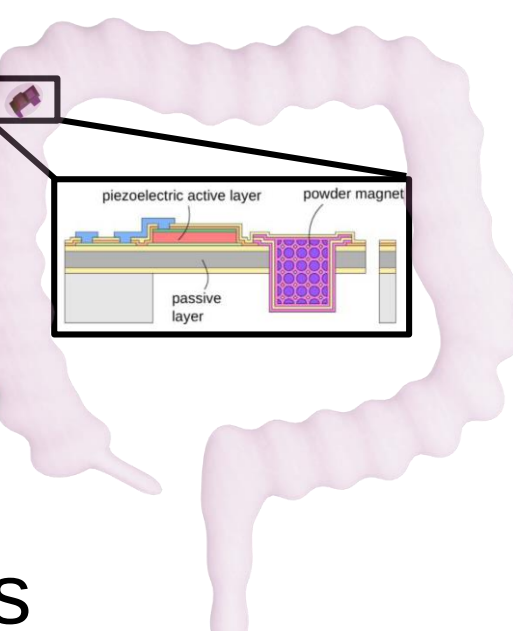


Improving sensitivity by creating resonant modes aligned with SAW modes resulting in enhanced interaction [A9-10]

WP5 Integration in biomedical application

- Providing sensors and measurement expertise
- SAW perfect fit due the broadband capabilities

B13(N): Localization of current wireless motility capsules



		2024				2025				2026				2027				2028	
		3	4	1	2	3	4	1	2	3	4	1	2	3	4	1	2	1	2
ISIT	WP1 – Magnetic multilayer stacks																		
	Exchange bias																		
CAU	WP2 – Thin-film SAW																		
	Acoustic layer																		
	Substrate variations																		
	Application magnetic stacks																		
Both	WP3 – Single crystal SAW																		
	Frequency investigation																		
	Design variation																		
Both	WP4 – Phononic crystals (PnC)																		
	WP5 – Integration in biomedical application																		

Collaborations

- A1:** Application of advanced magnetic multilayers to SAW sensors
- A6:** Chemical and structural analysis of AlScN, synchrotron measurements
- A8:** Modeling of SAW sensor parameters and designs and phononic crystal
- A10:** Numerical studies on noise and phononic crystals
- B1:** Analog electronics, noise floor characterization, LOD measurements
- B12(N), B13(N):** Providing SAW sensors and measurement knowledge
- Z1:** Support in SAW sensor fabrication
- Z2:** Support with sensor characterization
- Participation in focus groups**
- F1:** Magnetic Layers
- F3:** Comparison of Sensor Concepts
- F4:** Magnetoelectric Sensors

Funds Requested

2 Doctoral researchers, consumables: 66 k€